

100% Cotton Combed Hosiery Yarns

NOMINAL COUNT	20 CH	24 CH	26 CH	30 CH	36 CH	40 CH
Actual Count	20	24	26	30	36	40
CV %	1.5	1.5	1.5	1.5	1.5	1.5
RKM	17	16.7	16.6	16.5	16	15.8
CSP	2500	2400	2375	2350	2400	2300
Elongation %	5.7	5.2	5.1	5.1	5	5.4
U %	8.3	9	9.2	9.4	9.8	10.3
Thin Places/Km (-50%)	0	0	0	0	1	2
Thick Places/Km (+50%)	9	11	12	13	20	28
Neps/ Km	16	29	30	37	44	50
Total Imperfection/ Km	25	40	42	50	65	80
Hairiness	6.3	6	5.8	5.6	5.3	4.9
TPI	16.5	18.2	18.7	20.6	22.2	23.9
Classimat Faults/100Km						
Objectionable	0.5	0.5	0.5	0.5	0.5	0.5
Short thick	54	59	64	69	78	97
Long thick	0.2	0.2	0	0.2	0.2	0.5
Long thin	0.5	0.5	0.5	0.5	1.5	2
Total	55	60	65	70	80	100

Packing Specification

Quotation	20 CH	24 CH	26 CH	30 CH	36 CH	40 CH
Exports Conicity	3° 30 min	3° 30 min	3° 30 min	3° 30 min	3° 30 min	3° 30 min
Exports Net Wt./Cone (Kg)	1.89	1.89	1.89	1.89	1.89	1.89
Exports Packing Type	Carton	Carton	Carton	Carton	Carton	Carton
Exports No.of Cones/Package	24	24	24	24	24	24
Exports Net Wt./Package (Kg)	45.36	45.36	45.36	45.36	45.36	45.36
Exports No.of Package/FCL	456	456	456	456	456	456
Exports Net Wt./FCL	20638.8	20638.8	20638.8	20638.8	20638.8	20638.8
Packing Type	Palletized	Palletized	Palletized	Palletized	Palletized	Palletized
No.of Cones/Pallet	540	540	540	540	540	540
Net Wt./Pallet	1020.6	1020.6	1020.6	1020.6	1020.6	1020.6
No.of Pallets/FCL	20	20	20	20	20	20
Net weight/FCL*	21772.8	21772.8	21772.8	21772.8	21772.8	21772.8
Domestic Conicity	3° 30 min	3° 30 min	3° 30 min	3° 30 min	3° 30 min	3° 30 min
Domestic Net Wt./Cone	1.89	1.89	1.89	1.89	1.89	1.89
Domestic Packing Type	Cartons	Cartons	Cartons	Cartons	Cartons	Cartons
Domestic No.of Cones/Packages	32	32	32	32	32	32
Domestic Net Wt/Packages	60.48	60.48	60.48	60.48	60.48	64.48

100% Cotton Combed Weaving Yarns

NOMINAL COUNT	30 CW	40 CW
Actual Count	30	40
CV %	1.5	1.5
RKM	17.8	18.3
CSP	2650	2700
Elongation %	5.6	5.6
U %	9.9	10.4
Thin Places/Km (-50%)	1	2
Thick Places/Km (+50%)	27	32
Neps/ Km	47	61
Total Imperfection/ Km	75	95
Hairiness	5.4	5.8
TPI	23.9	27.3
Classimat Faults/100Km		
Objectionable	0.5	0.5
Short thick	88	138
Long thick	0.5	0.5
Long thin	1	1
Total	90	140

Packing Specification

Quotation	30 CW	40 CW
Exports Conicity	3° 30 min	3° 30 min
Exports Net Wt./Cone (Kg)	1.89	1.89
Exports Packing Type	Cartons	Cartons
Exports No.of Cones/Package	24	24
Exports Net Wt./Package (Kg)	45:36:00	45:36:00
Exports No.of Package/FCL	455	455
Exports Net Wt./FCL	20638.8	20638.8
Packing Type	Palletised	Palletised
No.of Cones/Pallet	540	540
Net Wt./Pallet	1020.6	1020.6
No.of Pallets/FCL	20	20
Net weight/FCL*	21772.82	21772.82
Domestic Conicity	3° 30 min	3° 30 min
Domestic Net Wt./Cone	1.89	1.89
Domestic Packing Type	Cartons	Cartons
Domestic No.of Cones/Packages	32	32
Domestic Net Wt/Packages	60.48	60.48

100% Cotton Carded Weaving Yarns

NOMINAL COUNT	14 KW	16 KW	20 KW	2x 20 KW	2x 24 KW	2x 30 KW
Actual Count	14	16	20	10	12	15
CV %	1.6	1.6	1.6	1.5	1.5	1.5
RKM	16	15.8	15.6	15.8	14.8	16.2
CSP	2350	2300	2250	2400	2350	2550
Elongation %	6.4	6.2	6	6.3	6	6
U %	11.5	11.8	12.8	9.3	9.6	9.4
Thin Places/Km (-50%)	3	5	10	0	0	0
Thick Places/Km (+50%)	125	140	250	14	18	22
Neps/ Km (+200%)	100	155	240	18	24	22
Total Imperfection/ Km	228	300	500	32	42	44
Hairiness	8	7.8	7.4	8.5	8	7
TPI	15.7	17.3	20.2	13.7	12	18.5

Packing Specification

Quotation	14 KW	16 KW	20 KW	2x 20 KW	2x 24 KW	2x 30 KW
Exports Conicity	3°-30 min	3°-30 min	3°-30 min	5°-57 min	5°-57 min	5°-57 min
Exports Net Wt./Cone (Kg)	1.89	1.89	1.89	1.89	1.89	1.89
Exports Packing Type	Carton	Carton	Carton	Carton	Carton	Carton
Exports No.of Cones/Package	24	24	24	24	24	24
Exports Net Wt./Package (Kg)	45.36	45.36	45.36	45.36	45.36	45.36
Exports No.of Package/FCL	435	435	435	390	390	390
Exports Net Wt./FCL	19731.6	19731.6	19731.6	17690.4	17690.4	17690.4
Packing Type	Palletized	Palletized	Palletized	Palletized	Palletized	Palletized
No.of Cones/Pallet	540	540	540	540	540	540
Net Wt./Pallet	1.89/1020.	1.89/1020.	1.89/1020.	1.6/864.6	1.6/864.6	1.6/864.6
No.of Pallets/FCL	20	20	20	20	20	20
Net weight/FCL*	20412	20412	20412	17280	17280	17280
Domestic Conicity	3°-30 min/	3°-30 min/	3°-30 min/	3°-30 min/	3°-30 min/	3°-30 min/
Domestic Net Wt./Cone	1.875	1.875	1.875	1.875	1.875	1.875
Domestic Packing Type	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags
Domestic No.of Cones/Packages	32	32	32	32	32	32
Domestic Net Wt/Packages	60	60	60	60	60	60

100% Cotton Carded Weaving Yarns

NOMINAL COUNT	22 KW	25 KW	27 KW	30 KW
Actual Count	22.7	25.7	27.7	30
CV %	1.7	1.7	1.7	1.7
RKM	15.4	15.2	15	15.8
CSP	2250	2250	2150	2400
Elongation %	5.7	5.5	5.4	5.4
U %	13.5	14	14.5	13
Thin Places/Km(-50%)	15	65	17	10
Thick Places/Km (+50%)	390	665	755	340
10Neps/ Km (+200%)	395	740	755	350
Total Imperfection/ Km	800	1470	1580	700
Hairiness	6.8	6.5	6.2	5.7
TPI	21.6	23.9	25.7	25.1

Packing Specification

Quotation	22 KW	25 KW	27 KW	30 KW
Exports Conicity	3° 30 min	3° 30 min	3° 30 min	3° 30 min
Exports Net Wt./Cone (Kg)	1.89	1.89	1.89	1.89
Exports Packing Type	Cartons	Cartons	Cartons	Cartons
Exports No.of Cones/Package	24	24	24	24
Exports Net Wt./Package (Kg)	45.36	45.36	45.36	45.36
Exports No.of Package/FCL	435	435	435	435
Exports Net Wt./FCL	19731.6	19731.6	19731.6	19731.6
Packing Type	Palletized	Palletized	Palletized	Palletized
No.of Cones/Pallet	540	540	540	540
Net Wt./Pallet	1020.6	1020.6	1020.6	1020.6
No.of Pallets/FCL	20	20	20	20
Net weight/FCL*	20412	20412	20412	20412
Domestic Conicity	3°-30 min/	3°-30 min/	3°-30 min/	3°-30 min/
Domestic Net Wt./Cone	1.875	1.875	1.875	1.875
Domestic Packing Type	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags
Domestic No.of Cones/Packages	32	32	32	32
Domestic Net Wt/Packages	60	60	60	60

100% Cotton Open End single Yarns

NOMINAL COUNT	6 OE	8 OE	10 OE
Actual Count	5.7	7.8	9.8
CV %	30	3	3
CSP	1400	1350	1300
U %	14.3	14	13.5
Thin Places/Km(-50%)	137	98	79
Thick Places/Km (+50%)	489	300	200
Neps/ Km (+280%)	348	198	103
Total Imperfection/ Km	974	596	382
Hairiness	7.6	7	6.6
TPI	13.5	15.6	17.6

Packing Specification

Quotation	6 OE	8 OE	10 OE
Exports Conicity	Cheese	Cheese	Cheese
(IDxOD X length) mm	54x60x170	54x60x170	54x60x170
Exports Net Wt./Cone (Kg)	2.52	2.52	2.52
Exports Packing Type	HDPE Bags	HDPE Bags	HDPE Bags
Exports No.of Cones/Package	18	18	18
Exports Net Wt./Package (Kg)	45.36	45.36	45.36
Exports No.of Package/FCL	440	440	440
Exports Net Wt./FCL	19958.4	19958.4	19958.4
Packing Type	Palletized	Palletized	Palletized
No.of Cones/Pallet	375	375	375
Net Wt./Pallet	2.52/945	2.52/945	2.52/945
No.of Pallets/FCL	20	20	20
Net weight/FCL*	18900	18900	18900
Domestic Conicity	54x62x145	54x62x145	54x62x145
Domestic Net Wt./Cone	2.8	2.8	2.8
Domestic Packing Type	HDPE Bags	HDPE Bags	HDPE Bags
Domestic No.of Cones/Packages	18	18	18
Domestic Net Wt/Packages	50	50	50

100% Cotton Open End Plied Yarns in Cone

NOMINAL COUNT	2x 6OE	2x 10 OE
Actual Count	2.75	4.97
Test	563	292
CSP	1550	1450
Single Yarn Strength(Kg)	1.89	1.102
TPI	7.7	10

Packing Specification

Quotation	2x 6OE	2x 10 OE
Exports Conicity	5° 57 min	5° 57 min
Exports Net Wt./Cone (Kg)	1.89	1.89
Exports Packing Type	HDPE Bags	HDPE Bags
Exports No.of Cones/Package	24	24
Exports Net Wt./Package (Kg)	45.36	45.36
Exports No.of Package/FCL	390	390
Exports Net Wt./FCL	17690.4	17690.4
Packing Type	Palletized	Palletized
No.of Cones/Pallet	540	540
Net Wt./Pallet	1.6/864.0	1.6/864.0
No.of Pallets/FCL	20	20
Net weight/FCL*	17280	17280
Domestic Conicity	5° 57 min	3°-30/5°-5
Domestic Net Wt./Cone	1.875	1.875
Domestic Packing Type	HDPE Bags	HDPE Bags
Domestic No.of Cones/Packages	32	32
Domestic Net Wt/Packages	60	60

100% Cotton Open End Plied Yarns in Hanks

NOMINAL COUNT	2x 6OE	3x 6OE	4x 6OE	6x 6OE	2x 8OE	3x 8OE	4x 8OE	5x 8OE
Actual Count	2.79	1.84	1.35	0.9	3.83	2.36	1.88	1.49
Test	609	992	1414	2308	395	739	962	1276
CSP	1699	1825	1909	2077	1513	1744	1809	1901
Single Yarn Strength(Kg)	2.025	3.388	4.78	7.26	1.15	2.575	3.81	4.83
TPI	9.2	9.4	6.9	5.5	12.7	12.7	11	8

Packing Specification

Quotation	2x 6OE	3x 6OE	4x 6OE	6x 6OE	2x 8OE	3x 8OE	4x 8OE	5x 8OE
Exports Net Wt./Bundle (Kg)	4.535	4.535	4.535	4.535	4.535	4.535	4.535	4.535
Exports Packing Type	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale
Exports No.of Bundle/Package	40	40	40	40	40	40	40	40
Exports Net Wt./Package (Kg)	181.4	181.4	181.4	181.4	181.4	181.4	181.4	181.4
Exports No.of Package/FCL	115	115	115	115	115	115	115	115
Exports Net Wt./FCL	20861	20861	20861	20861	20861	20861	20861	20861
Domestic Net Wt./Bundle	4.535	4.535	4.535	4.535	4.535	4.535	4.535	4.535
Domestic Packing Type	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale
Domestic No.of Bundle/Packages	40	40	40	40	40	40	40	40
Domestic Net Wt./Packages	181.4	181.4	181.4	181.4	181.4	181.4	181.4	181.4

100% Viscose Yarns for Knitting & Weaving

NOMINAL COUNT	30 Vis	2x 40 Vis
Actual Count	30	20
CV %	1.3	1.1
RKM	15.9	17.5
CSP	2290	2500
Elongation %	13.3	14
U %	9.9	8.8
Thin Places/Km (-50%)	2	0
Thick Places/Km (+50%)	6	4
Neps/ Km (+200%)	52	12
Total Imperfection/Km	60	16
Hairiness	4.5	5
TPI	17.6	18.3

Packing Specification

Quotation	30 Vis	2x 40 Vis
Exports Conicity	5° 57 min	5° 57 min
Exports Net Wt./Cone (Kg)	1.89	1.89
Exports Packing Type	Cartons	Cartons
Exports No.of Cones/Package	24	24
Exports Net Wt./Package (Kg)	45.36	45.36
Exports No.of Package/FCL	460	460
Exports Net Wt./FCL	20865.6	20865.6
Packing Type	Palletized	Palletized
No.of Cones/Pallet	540	540
Net Wt./Pallet	1020.6	1020.6
No.of Pallets/FCL	20	20
Net weight/FCL*	20412	20412
Domestic Conicity	5° 57 min	5° 57 min
Domestic Net Wt./Cone	1.89	1.89
Domestic Packing Type	Carton & HDPE Bags	Carton & HDPE Bags
Domestic No.of Cones/Packages	24	24
Domestic Net Wt./Packages	45.36	45.36

Polyester 100% and Polyester Viscose Blended Yarns

NOMINAL COUNT	40 PV	45 PV	2x 30 PV	2x 40 PV
Blend	100%	48/52	65/35	65/35
Actual Count	40	46.5	15	20
CV %	1.5	1.5	1.3	1.5
RKM	35.5	24	30.5	32
CSP	5400	3400	4900	5000
Elongation %	12	10.2	13.2	12.5
U %	9.4	11.5	7.5	7.8
Thin Places/Km (-50%)	1	25	0	0
Thick Places/Km (+50%)	9	35	2	6
Neps/ Km (+200%)	22	200	10	14
Total Imperfection/ Km	30	260	12	20
Hairiness	3.8	3.8	6.2	5.2
TPI	18	22.6	16.3	18.3

Packing Specification

Quotation	40 PV	45 PV	2x 30 PV	2x 40 PV
Exports Conicity	5° 57 min	5° 57 min	5° 57 min	5° 57 min
Exports Net Wt./Cone (Kg)	1.89	1.89	1.89	1.89
Exports Packing Type	Carton	Carton	Carton	Carton
Exports No.of Cones/Package	24	24	24	24
Exports Net Wt./Package (Kg)	45.36	45.36	45.36	45.36
Exports No.of Package/FCL	460	460	440	440
Exports Net Wt./FCL	20865.6	20865.6	19958.4	19958.4
Packing Type	Carton	Carton	Carton	Carton
No.of Cones/Pallet	540	540	540	540
Net Wt./Pallet	1.89/1020.	1.89/1020.	1.89/1020.	1.89/1020.
No.of Pallets/FCL	20	20	20	20
Net weight/FCL*	20412	20412	20412	20412
Domestic Conicity	5° 57 min	5° 57 min	5° 57 min	5° 57 min
Domestic Net Wt./Cone	1.875	1.875	1.875	1.875
Domestic Packing Type	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags
Domestic No.of Cones/Packages	32	32	32	32
Domestic Net Wt/Packages	60	60	60	60

Carpet Yarns in hanks

NOMINAL COUNT	2x 6OE	3x 6OE	4x 6OE	6x 6OE	2x 8OE	3x 8OE	4x 8OE	5x 8OE
Actual Count	2.79	1.84	1.35	0.9	3.83	2.36	1.88	1.49
Test	609	992	1414	2308	395	739	962	1276
CSP	1699	1825	1909	2077	1513	1744	1809	1901
Single Yarn Strength(Kg)	2.025	3.388	4.78	7.26	1.15	2.575	3.81	4.83
TPI	9.2	9.4	6.9	5.5	12.7	12.7	11	8

Packing Specification

Quotation	2x 6OE	3x 6OE	4x 6OE	6x 6OE	2x 8OE	3x 8OE	4x 8OE	5x 8OE
Exports Net Wt./Bundle	4.535	4.535	4.535	4.535	4.535	4.535	4.535	4.535
Exports Packing Type	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale
Exports No.of Bundle/Package	40	40	40	40	40	40	40	40
Exports Net Wt./Package (Kg)	181.4	181.4	181.4	181.4	181.4	181.4	181.4	181.4
Exports No.of Package/FCL	115	115	115	115	115	115	115	115
Exports Net Wt./FCL	20861	20861	20861	20861	20861	20861	20861	20861
Domestic Net Wt./Bundle	4.535	4.535	4.535	4.535	4.535	4.535	4.535	4.535
Domestic Packing Type	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale	Hession Bale
Domestic No.of Bundle/Package	40	40	40	40	40	40	40	40
Domestic Net Wt./Package (Kg)	181.4	181.4	181.4	181.4	181.4	181.4	181.4	181.4

Flannel Yarns

NOMINAL COUNT	10 OE Hosiery
Actual Count	9.8
CV %	1.8
RKM	10.5
CSP	980
Elongation%	6.5
U %	10.6
Thin Places/Km (-50%)	2
Thick Places/Km (+50%)	17
Neps/ Km (+280%)	11
Total Imperfection/ Km	30
Hairiness	6.8
TPI	11.8

Packing Specification

Quotation	10 OE ST
Exports Conicity	Cheese
(IDxOD X length) mm	54x60x170
Exports Net Wt./Cone (Kg)	2.52
Exports Packing Type	HDPE Bags
Exports No.of Cones/Package	18
Exports Net Wt./Package (Kg)	45.36
Exports No.of Package/FCL	390
Exports Net Wt./FCL	17690.4
Packing Type	Palletized
No.of Cones/Pallet	540
Net Wt./Pallet	1.6/864
No.of Pallets/FCL	20
Net weight/FCL*	17280
Domestic Conicity	
(IDxOD X length) mm	54x60x170
Domestic Net Wt./Cone	2.5
Domestic Packing Type	HDPE Bags
Domestic No.of Cones/Packages	24
Domestic Net Wt/Packages	60

Yarn for Terry Towel

NOMINAL COUNT	14 KW	16 KW	20 KW	2x 20 KW	2x 24 KW	2x 30 KW
Actual Count	14	16	20	10	12	15
CV %	1.6	1.6	1.6	1.5	1.5	1.5
RKM	16	15.8	15.6	15.8	14.8	16.2
CSP	2350	2300	2250	2400	2350	2550
Elongation %	6.4	6.2	6	6.3	6	6
U %	11.5	11.8	12.8	9.3	9.6	9.4
Thin Places/Km (-50%)	3	5	10	0	0	0
Thick Places/Km (+50%)	125	140	250	14	18	22
Neps/ Km (+200%)	100	155	240	18	24	22
Total Imperfection/ Km	228	300	500	32	42	44
Hairiness	8	7.8	7.4	8.5	8	7
TPI	15.7	17.3	20.2	13.7	12	18.5

Packing Specification

Quotation	14 KW	16 KW	20 KW	2x 20 KW	2x 24 KW	2x 30 KW
Exports Conicity	3°-30 min	3°-30 min	3°-30 min	5°-57 min	5°-57 min	5°-57 min
Exports Net Wt./Cone (Kg)	1.89	1.89	1.89	1.89	1.89	1.89
Exports Packing Type	Carton	Carton	Carton	Carton	Carton	Carton
Exports No.of Cones/Package	24	24	24	24	24	24
Exports Net Wt./Package (Kg)	45.36	45.36	45.36	45.36	45.36	45.36
Exports No.of Package/FCL	435	435	435	390	390	390
Exports Net Wt./FCL	19731.6	19731.6	19731.6	19731.6	19731.6	19731.6
Packing Type	Palletized	Palletized	Palletized	Palletized	Palletized	Palletized
No.of Cones/Pallet	540	540	540	540	540	540
Net Wt./Pallet	1.89/1020.	1.89/1020.	1.89/1020.	1.6/864.6	1.6/864.6	1.6/864.6
No.of Pallets/FCL	20	20	20	20	20	20
Net weight/FCL*	20412	20412	20412	20412	20412	20412
Domestic Conicity	3°30/5°57	3°30/5°57	3°30/5°57	3°30/5°57	3°30/5°57	3°30/5°57
Domestic Net Wt./Cone	1.875	1.875	1.875	1.875	1.875	1.875
Domestic Packing Type	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags	HDPE Bags
Domestic No.of Cones/Packages	32	32	32	32	32	32
Domestic Net Wt/Packages	60	60	60	60	60	60

100% Cotton Bleached and mercerized Yarns in Hanks

NOMINAL COUNT	2x 10 OB	2x 10 GM	2x 10 BM	4x 20 OB	2x 26 GM	2x 26 BM	3x 26 GM	3x 26 BM
Actual Count	4	3.99	4.2	4.55	11.53	12.21	7.56	7.73
Test	425	489	453	462	226	205	377	356
CSP	1700	1951	1903	2102	2606	2503	2850	2752
TPI	12.7	12.7	12.7	12.3	21.6	21.6	14.8	14.8

Packing Specification

Quotation	2x 10 OB	2x 10 GM	2x 10 BM	4x 20 OB	2x 26 GM	2x 26 BM	3x 26 GM	3x 26 BM
Exports Net Wt./Bundle	4.535	4.535	4.535	4.535	5	5	5	5
Exports Packing Type	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale
Exports No.of Bundle/Package	20	20	20	20	20	20	20	20
Exports Net Wt./Package (Kg)	90.7	90.7	90.7	90.7	100	100	100	100
Exports No.of Package/FCL	200	200	200	200	200	200	200	200
Exports Net Wt./FCL	18140	18140	18140	18140	20000	20000	20000	20000
Domestic Net Wt./Bundle	4.535	4.535	4.535	4.535	5	5	5	5
Domestic Packing Type	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale	HDPE Bale
Domestic No.of Bundle/Package	20	20	20	20	20	20	20	20
Domestic Net Wt./Package (Kg)	90.7	90.7	90.7	90.7	100	100	100	100